SECTION 11 2429.15
ROOFTOP HORIZONTAL FALL PROTECTION – RAIL

PART 1 - GENERAL

1.1 SECTION INCLUDES
A. Provide direct to roof, rooftop horizontal rail fall protection system for rooftop access including attachment carriage, clamps, base plates, spreader plates, corners, and end stops.
B. System designed for [_______] simultaneous users.
C. Provide system for structural steel (standing seam and trapezoidal) roofing and concrete system maximum.

1.2 RELATED REQUIREMENTS
A. Division 07: Roofing, flashing, and sealant requirements.

1.3 REFERENCE STANDARDS
A. OSHA 1926.502 Fall Prevention Systems and Criteria and Practices
B. ANSI A10.32 - Requirements for Safety Belts, Harnesses, Lanyards, Lifelines-Construction and Demolition
C. ANSI Z 359 - Fall Protection Code

1.4 ADMINISTRATIVE REQUIREMENTS
A. Coordination: Coordinate the design and installation of horizontal cable fall protection system with structural supports and finish materials.

1.5 SUBMITTALS
A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
B. Product Data: Manufacturer's data and product information indicating the sizes, descriptions, capacities, test certifications, and other descriptive data showing in sufficient detail that the product complies with the contract requirements.
C. Shop Drawings: For fabrication showing the complete fall protection system. Layout drawings of each system in relation to the supporting structure indicating the locations of properly labeled components.
D. Furnish proof of installer’s certification approval by manufacturer in the form of the installer's current certificate issued by the manufacture.
E. Product Certificate: Containing the manufacturer's serial number, name and part number of each individual component used in the systems.
F. Designer’s Qualifications Statement.
G. Systems Manual:
1. Maintenance Procedures: Including parts list and maintenance requirements for all equipment.
2. Operation Procedures: Indicating proper use of equipment for safe operation of the systems.
3. Manufacturer's catalog data indicating the sizes, descriptions, capacities, test certifications, and other descriptive data showing sufficient detail that the product complies with the contract requirements.
H. As-Built Drawings: A copy of as-built drawings shall also be included in the systems manual.
I. Warranty: Submit manufacturer warranty and ensure that forms have been completed in Owner's name and registered with manufacturer.

1.6 QUALITY ASSURANCE
A. Design and Engineering of System to be performed by Diversified Fall Protection, 24400 Sperry Rd. Westlake, OH 44145, (440)-348-9460 www.fallprotect.com
B. Submit design and calculations to a under a Professional Engineer experienced in design of this type of work and licensed in the State of____________.
C. Installation of fall protection system to be performed Diversified Fall Protection, 24400 Sperry Rd. Westlake, OH 44145, (440)-348-9460 www.fallprotect.com
D. No Substitutions
E. Install fall protection system by manufacturer’s authorized, trained, and certified personnel.

1.7 DELIVERY, STORAGE, AND HANDLING
A. Deliver materials in manufacturer's original unopened packaging.
B. Store materials in original protective packaging.
C. Prevent soiling, physical damage, or moisture.

1.8 PROJECT CONDITIONS
A. Coordinate layout and installation of framing and reinforcements for fall protection system anchors.

1.9 WARRANTY
A. See Section 01 7800 - Closeout Submittals, for additional warranty requirements.
B. Correct defective Work within a one year period after Date of Substantial Completion.
C. Provide lifetime manufacturer warranty.

PART 2 - PRODUCTS

2.1 MANUFACTURERS
A. Capital Safety
   3833 SALA Way, Red Wing, MN 55066  800-328-6146
B. Basis of Design:  DBI-SALA® RoofSafe™ Rail System.
C. Substitutions:
   1. No Substitutions

2.2 SYSTEM DESCRIPTION
A. Allow users to walk uninterrupted the entire length of the system and provide secure anchorage to arrest a fall. System to allow attachment at any point along the rail and enables freedom of movement along the rail as it passes by components.
B. Prepare system layout, design analysis, and calculations certified by a Licensed Professional Engineer.
C. Allow for multiple users, based on required system calculations.
D. Do not use system as a tieback anchor for façade maintenance.
E. Maximum allowable force on a concrete anchorage point: 22.2 kN (5,000lbf).
F. Maximum allowable force on a structure steel anchorage point: 12 kN (2,698lbf).

2.3 COMPONENTS
A. Clamps: Manufacturer’s standard non-penetrative clamps enable the system to be fitted to a variety of standing seam roof systems.
B. Base Plates: One piece base plate profile directs water away from fixing points. Each length is joined with a spigot pin to provide additional strength and to help with alignment. Standard lengths are 3m (9.84ft).
C. Spreader Plates: Incorporate the same fixing features as the base plate and facilitate attachment of the system ‘upslope’ to a variety of wider roof profiles.
D. Corners: 90 and 45 degree corners as standard and ridge and valley rail joints can be formed to allow continuous attachment.
E. End Stops: Stops incorporated at each end of the system provide a buffer for the attachment carriages and keep users a safe distance from the roof edge during use.
F. Attachment Carriage: 4 wheel carriage, can be left permanently on the rail or removed for storage.
G. Rivets: Aluminum bulb type, ASTM B221
H. Fabricated supports: Carbon steel with corrosion resistant finish; ASTM A123 or SS
  1. Steel Plates, Shapes, and Bars: ASTM A36.
  2. Steel Tubing: ASTM A 500, Grade B or AISI Type 304 or 316
  3. Welding rods and bare electrodes: Select according to AWS specifications for metal alloy welded.

2.4 MATERIALS
A. Stainless steel: ASTM A 666, Type 316.

Aluminum components are available in a range of anodized or powder coated finish colors to match adjacent conditions.

B. Aluminum: 6000 series alloy.
C. Connectors: Comply with OSHA regulation 1926.502.

2.5 FABRICATION
A. Fabricate anchoring devices as recommended by the manufacturer to provide adequate support for intended use. Shop fabricate required anchorage posts using structural steel with material test certificates for full material traceability.
B. Welding: AWS structural specification D1.1 by certified welders.
C. Fabricate joints in a manner to discourage water accumulation.
D. Finishes:
   1. Stainless Steel: Electropolished for corrosion resistance.
   2. Structural Steel: Zinc Galvanized for corrosion resistance.

2.6 ACCESSORIES
A. Fasteners: Designed to support a load on the system of 2 times the maximum design load without failure.
B. Signage: Provide signs and system identification tags.
C. Flashing and Sealants: Comply with requirements of Division 07 for roofing and flashing.

PART 3 - EXECUTION

3.1 EXAMINATION
A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of fall protection equipment.
B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION
A. Coordinate location of fall protection equipment indicated to be attached to structural substrate or surface of roofing system, and furnish anchoring devices with templates and diagrams.

3.3 INSTALLATION
A. Installation of fall protection system to be performed Diversified Fall Protection, 24400 Sperry Rd. Westlake, OH 44145, (440)-348-9460 www.fallprotect.com
B. No Substitutions
C. Install according to approved shop drawings and manufacturer's instructions.
D. Install anchorage and fasteners in accordance with manufacturer's recommendations and in accordance with this specification.
E. Exposed work shall be true to line and level with accurate angles, surfaces and with straight square edges. Coordinate anchorage system with supporting structure.
F. Do not load or stress system until materials and fasteners are properly installed and ready for service.

G. Do not use until trained in the use of the system.

3.4 FIELD QUALITY CONTROL
A. See Section 01 4000 - Quality Requirements, for additional requirements.
B. Provide manufacturer’s field representative to inspect installed fall protection system.

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C. Test fall protection system for compliance with the following requirements:
   1. Ensure that system components operate as specified.

3.5 ADJUSTING
A. Adjust fall protection components to function smoothly and safely.

3.6 CLEANING
A. Clean components of any deleterious coatings or compounds.
B. Remove loose materials, crating, and packing materials from site.

3.7 CLOSEOUT ACTIVITIES
A. Demonstration: Demonstrate operation of system to Owner’s personnel.
   1. Briefly describe function, operation, and maintenance of each component.
B. Training: Train Owner’s personnel on operation and maintenance of system.
   1. Use operation and maintenance manual as training reference, supplemented with additional training materials as required.
   2. Provide minimum of two hours of training.
   3. Location: At project site.
   4. Training to take place at the completion of the installation.
C. Recertification
   1. Coordinate an annual recertification program per the manufacturers recommendation
   2. Recertifications to be performed by Diversified Fall Protection, 24400 Sperry Rd.
      Westlake, OH 44145 (440) 348-9460 www.fallprotect.com

END OF SECTION